# **L-29**



# **AERO VODOCHODY L-29 DELFIN**

## **APPROVED AIRCRAFT INSPECTION PROGRAM**

For: 591378

**Dated: March 01, 2020** 

## **AERO VODOCHODY L-29 DELFIN**

## APPROVED AIRCRAFT INSPECTION PROGRAM

For:

SERIAL NUMBER: 591378

## **REGISTRATION NUMBER: N21KE**

**OWNED AND OPERATED BY:** 

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## INTRODUCTION

The L-29 Delfín is a military jet trainer aircraft that became the standard jet trainer for the air forces of Warsaw Pact nations in the 1960s. It was manufactured by Aero of Vodochody Czechoslovakia. The prototype XL-29 first flew on 5 April 1959, powered by a Rolls Royce Viper engine. The second prototype was powered by the Czech-designed M701 engine, which was used in all subsequent aircraft. Some 3600 aircraft were produced between 1963-1974.

This specific aircraft was imported to the US and certified in the Experimental Exhibition category October 21, 1999. It is powered with a M701 engine and has safely operated in the US since being certified.

The development of this program is an ongoing cooperative effort between owners, mechanics and operators experienced in the operation and maintenance of this aircraft along with guidance from the FAA. This particular program is tailored specifically for L29, 591378 utilizing the knowledge and experience obtained from over two decades of this cooperative effort and the owner's input.

The following documents were used to develop this inspection program:

- A. AC43-209A
- B. AC43-4B
- C. CFR 49 part 43 appendix D
- D. GENERAL DATA OF THE L-29 AIRCRAFT.
- E. INSTRUNCTIONS FOR OPERATION AND ATTENDANCE OF THE L-29 AIRCRAFT.
- F. INSTRUCTION FOR AIRCRAFT OPERATIONS AND MAINTENANCE (L-29).
- G. TECHNICAL DESCRIPTION OF M701c-500 AIRCRAFT ENGINE.
- H. SERVICE INSTRUCTIONS OF M701c-500 AIRCRAFT ENGINE.

## **PAGE NUMBERS**

Pages in this Inspection Program are assigned a two or three part page number. The first number always specifies the chapter number. The last number always indicates the page number. If a chapter is broken down into sections, the middle number will be a section number. The following are examples:

- 1.0.1 = Chapter 1, Contents, Page 1
- 1.1.1 = Chapter 1, Section 1, Page 1

4.2.3 =Chapter 4, Section 2, Page 3

## **METHOD OF REVISION**

Submit revisions of this program to the Minneapolis FSDO office for approval. Once approved by the FSDO, insert the revision into the approved aircraft inspection program. Record revisions on the: Record of Revisions page, which lists the revision number, date and initials of the person making the insertion.

## AIRCRAFT RECORDS

CFR 49 part 91.417 provides recordkeeping requirements for civil aircraft operators. It is impetrative that clear and concise aircraft maintenance records kept and maintained. Aircraft records provide continuity of maintenance and inspections and are useful for planning the future (as well as show completion of past) maintenance, and inspections.

Use the following methods for determining:

#### AIRCRAFT & ENGINE TOTAL TIME IN SERVICE:

Aircraft and engine total time in service is the accumulation of time from when the aircraft becomes airborne to touch down. Any of the following methods are acceptable for determining time in service:

- By recoding of flight information electronically, using a devise such as TimeTrac.
- By an hour meter wired to record time in service.
- By an hour meter that is installed and wired to start recording at electrical power up; reduce the recorded time by 20% to equal time in service.
- By manually recording takeoff and landing times to determine time in service.

#### LANDINGS:

Any of the following methods are acceptable for determining the number of landings:

- By recoding of flight information electronically, using a devise such as TimeTrac.
- By manually recording each landing.

#### ENGINE FLIGHT CYCLES:

An engine flight cycle is equal to one takeoff and one landing.

Any of the following methods are acceptable for determining the number of flight cycles:

- By recoding of flight information electronically, using a devise such as TimeTrac.
- By multiplying time in service hours by 1.4 to determine engine flight cycles.
- By manually recording each flight cycle.

## LOGBOOK ENTRIES

Logbook entries are required upon completion of the Condition or Detailed Engine inspections outlined in this program. The actual logbook entry format is located in the FAA issued aircraft operating limitations.

A. Completed inspection and the aircraft is determined to be in a condition for safe operation:

"I certify that this aircraft has been inspected on [insert date] in accordance with the scope and					
detail of the FAA-Approved Inspection Program for this aircraft dated for serial					
number	, and found to be in a conditio	n for safe operation.			
Aircraft Total Time:	Inspection Type: _				
Signature	A&P Certificate #:	Date:			

**B.** Enter the following statement in the appropriate aircraft and/or engine logbook if the aircraft was inspected and found not safe for flight:

"I certify that this air	craft has been inspected on [insert date] i	n accordance with scope and
detail of the FAA-Ap	proved Inspection Program for this aircra	ft datedfor serial
number	, and found NOT TO BE IN A CONDIT	ON FOR SAFE OPERATION.
Aircraft Total Time:	Inspection Type: _	
Signature	A&P Certificate #:	Date:

# INSPECTIONS

This program includes the following inspections to be complied with at specified intervals:

#### **CONDITION INSPECTION**

The condition inspection is due every 100 hours time in service or 12 calendar months, whichever occurs first. It must be performed by an appropriately rated certificated mechanic and signed off in accordance with the aircraft's operating limitation.

#### **DETAILED ENGINE INSPECTION**

The Detailed Engine Inspection is due every 100 hours time in service or as directed in this program when discrepancies are found. The inspection is a comprehensive inspection that includes the compressor and hot section. It must be performed by an appropriately rated certificated mechanic and signed off in accordance with the aircraft's operating limitation.

#### ADDITIONAL INSPECTIONS

Altimeter System(s), Altitude Reporting & Transponder Test & Inspections. Required tests and inspections will be accomplished in accordance with 14 CFR §§ 91.411 and 91.413 as required and shall not exceed 24 calendar months between inspections.

**Hydrostatic Test.** The high pressure bottles will be hydrostatically tested as set forth in 49 CFR §180.209 as amended, Applicable Military Specifications, Foreign Specifications or the Aircraft Manufacturer's Specifications as applicable. The results of these tests will be entered in the aircraft log. The bottles used in the fire suppression system are maintained on condition.

These additional inspections may be completed in conjunction with other inspections or performed independently.

#### **INSPECTION TIME LIMITATION**

Inspection intervals called out in this inspection program may be exceeded by no more than 10 hours. If an inspection interval was exceeded, the next required inspection time must be calculated from the previous due time, not the time the inspection was actually performed. There is no extension allowed for calendar items.

**INSPECTION PROGRAM RESPONSIBILITY.** The owner is responsible for having the inspection(s) performed as prescribed in the inspection program identified in the aircraft's operating limitations and for keeping the records as required under 14 CFR § 91.417.

The owner shall ensure that all inspections are performed in accordance with the applicable L-29 and other manufacture's maintenance manuals. In addition, the owner shall ensure that all maintenance record entries are made in accordance with 14 CFR §§ 43.9 and 43.11 and retained in accordance with 14 CFR § 91.417.

## ACCEPTABLE FUELS, OIL & LUBRICANTS

FUEL (Preferred)...... JET A, JET A-1, ALTERNATE FUEL JP-4, JP-5, JP-8

TURBOJET ENGINE OIL.....SHELL 3SP ROYCO 481 MIL-PRF6081E

GREASE: WHEEL BEARINGS......AEROSHELL #22 AEROSHELL #5

FLAP TRACK ROLLERS......AEROSHELL #22

GENERAL APPLICATIONS...... AEROSHELL#5

AEROSHELL#6 AEROSHELL #22 LPS-1, LPS-2, LPS-3 LUBRIPLATE 630

**AEROSHELL #5** 

HYDRAULIC FLUID......MIL-PRF-5606H AEROSHELL 41 ROYCO 756 PHILLIPS 66 X/C 5606H

NOTE: Control hinges, control rod end bearings, and bellcranks are packed with grease (Lubriplate 630, Aeroshell #22, or similar grease) at assembly. During inspections it is generally not necessary to disassemble each control rod end to grease. Use of LPS-2 will displace moisture and maintain a film of lubrication.

# LIFE-LIMITED COMPONENTS

The following table lists the life-limited components for the L29 and shall be removed from service as indicated upon reaching the life-limit. The components removed from service may be overhauled and returned to service starting the hours or landings at zero.

	NAME OF ITEM	PART NO.	QTY	HOURS	LANDINGS
A	ENGINE (2&5)	M701C-500	1	500	
В	FUEL PUMP(2&3)	PCR-1	1	400	
С	PRESSURE REGULATOR(2&3)	RD 21A	1	500	
D	MAIN U/C LEG – LEFT(1-2&4)	AL 229.501-XX	1		4-9 series, 2000
Е	MAIN U/C LEG – RIGHT(1-2&4)	AL 229.502-XX	1		12 series, 3000
F	NOSE U/C LEG(1-2&4)	AL229.503-XX	1		3000 on cond.
G	UNDERCARRIAGE STRUT LEFT(1-2&4)	L 229.501-XX	1	800 on cond.	
Н	UNDERCARRIAGE STRUT RIGHT(1-2&4)	L 229.502-XX	1	800 on cond.	
I	MAIN U/C WHEEL(2&4)	600 X 150	2		1000 on cond.
J	NOSE WHEEL(2&4)	400 X 150	1		1000 on cond.

Notes:

- 1) The (-XX) behind a part number indicates the series of the part and is only significant regarding the number of landings for the main undercarriage leg.
- 2) Derived from a document received from the aircraft manufacturer, Aero Vodechody LTD. to the FAA, dated April 29, 1996.
- 3) IAW AC43.209A item 4e(2) the yearly (no change to hourly) requirement was replaced with inspections, detailed in this program. This will provide an equivalent level of safety for these items.
- 4) IAW AC43.209A item 4e(2) Since the aircraft is not flown in the original use as a military aircraft it is recognized that certain components may have extended life-limits beyond the times listed above. The undercarriage life-limits may be extended in the following manner: Undercarriage attach points and mounting holes will be dye penetrate checked for cracks and corrosion, upon reaching their life-limits, and if found to be in good condition will be extended until the next Condition Inspection. These components may remain in service as long as they are inspected at each subsequent Condition Inspection, as described above, and found to be in good condition. This will provide an equivalent level of safety for these items.
- 5) Reference: Technical Description Aircraft Engine M701c-500 page 8.

# AGING, CORROSION CONTROL & PRESERVATION

**STORAGE:** Aircraft is stored indoors and is not subject to extended periods in the elements.

**CORROSION CONTROL:** The current edition of AC 43-4B, Corrosion Control for Aircraft, may be used for additional guidance pertaining to corrosion control in aircraft.

**GENERAL:** This guide provides a general inspection for those parts or surfaces that can be visually inspected without disassembly of the aircraft. It is intended for use in establishing corrosion inspection areas for which the manufacturer has not provided a recommended corrosion inspection program. These inspections should be accomplished in conjunction with other preventive maintenance. Any defects found will be treated, repaired, or replaced and documented in the aircraft logbook.

**EXHAUST TRAIL AREAS:** Visually inspect paint in areas of the exhaust trails for damage. Visually inspect under fairings, around rivet heads, and in skin crevices, for corrosion in areas of engine exhaust trail.

**BATTERY COMPARTMENTS AND BATTERY VENT OPENINGS:** Inspect battery compartment for electrolyte spillage, corrosion, and condition of protective paint. Inspect the area around battery vents for corrosion.

WHEEL WELLS AND LANDING GEAR: Inspect wheel well area and landing gear components for damage to exterior finish coating and corrosion. Particular attention should be given to exposed surfaces of struts, oleos, arms, links, and attaching hardware; axle interiors, exposed position indicator switches and other electrical equipment; crevices between stiffeners ,ribs, and lower skin surfaces; magnesium wheels ,particularly around bolt heads, lugs, and wheel web areas; and exposed rigid tubing at "B" nuts and ferrules under clamps, and tubing identification tapes.

#### **EXTERNAL SKIN AREAS:**

a. Inspect external skin surfaces for damage to protective finishes and corrosion.

b. Inspect around fastener for damage to protective finishes and corrosion.

c. Inspect lap joints for bulging of skin surface, which may indicate the presence of corrosion between the faying surfaces. Skin cracks and/or dished or missing fasteners.

d. Inspect area around spot welds for bulges, cracks, or corrosion.

e. Inspect piano type hinges for corrosion.

f. Inspect thick alloy skin surfaces for pitting, intergranular corrosion, and exfoliation of the metal. Look for white or gray deposits around countersunk fastener heads and raised areas or bumps under the paint film. g. Inspect composite skins for corrosion of attachment fasteners.

**WATER ENTRAPMENT AREAS:** Inspect area around edge of drain holes for corrosion and ensure that drain holes are not blocked by debris.

**FLEXIBLE HOSE ASSEMBLIES:** Inspect hose assemblies for chafing, weather checking, hardening, discoloration, evidence of fungus, torn weather protective coatings or sleeves, and corrosion of fittings. Replace any defective, damaged, twisted, or bulging hoses.

**ELECTRONIC PACKAGE COMPARTMENTS:** Inspect circuit breakers, contact points, and switches for evidence of moisture and corrosive attack.

**ELECTRICAL CONNECTORS:** Inspect electrical connectors for breaks in potting compound and corrosion of pins and wires. If the electrical connector is suspected of having moisture intrusion, disassemble the connector, clean the connector, and inspect it for corrosion.

March 1, 2020

# SECURITY

The owner or operator will provide that the aircraft is secured from theft by storing the aircraft in a hanger environment.

When the aircraft can not be stored in a hangar or is being exhibited the aircraft will be disabled by disconnecting the battery or other similar measure.

## **DEFINITIONS & ABBREVIATIONS**

#### General

The following abbreviations may be found throughout the manual. Some abbreviations may also appear in lowercase letters.

ADJ	adjust/adjustment
AFT	rear
ATC	air traffic control
ATM	atmosphere, standard, 1 ATM = 14.696psi
С	temperature in centigrade
CAB	cabin
CG	center of gravity
CCW	counter clockwise
CW	clockwise
D.A.	density altitude
D.G.	directional gyro
EGT	exhaust gas temperature
EXT	extinguisher
F/C	front cockpit
FOD	foreign object damage
FWD	forward
INST	instrument
G	g-force acceleration
GEN	generator
kg/cm²	kilogram-force per square centimeter 1 kg/cm <sup>2</sup> = 14.22psi
kts	knots
L	liter, 1L = .264 gallons
Lbs	pounds
MAC	mean aerodynamic cord
MAX	maximum
MIN	minimum
МММ	Manufacturers Maintenance Manual
NAV	navigation
<b>N</b> 1	engine rpm expressed in percent
Pos. L.	position light
psi	pounds per square inch
R/C	rear cockpit
RPM	revolutions per minute
STBY	standby
sec	seconds
SEL	selector
SID	Summary of Items Deferred
S.L.	sea level
ТЕМР	temperature
U/C	under carriage
UV	ultra violet
VDC	volts direct current
XFR	transfer

# DISCREPANCIES AND INOPERATIVE EQUIPMENT

The pilot in command shall ensure that all mechanical irregularities occurring during flight are entered on a maintenance discrepancy form at the end of that flight. Before each flight the pilot in command shall ascertain the status of each discrepancy entered on a maintenance discrepancy form for the previous flight.

All mechanical irregularities documented on maintenance discrepancy forms must be addressed (corrected or deferred) prior to the next flight.

It is preferred to have all mechanical irregularities cleared and the corrective action documented on the maintenance discrepancy form prior to flight. However this is not always possible and some maintenance irregularities may be repaired at a latter date (deferred) provided:

- 1.) The inoperative instruments and equipment are not
  - a.) Part of the instruments and equipment required for VFR flight during the day under 14 CFR § 91.205(a);
  - b.) Required by 14 CFR § 91.205 or any other rule of 14 CFR § 91 for the specific kind of flight operation being conducted **and**
- 2.) The inoperative instruments and equipment are
  - a.) Removed from the aircraft, the cockpit control is placarded and the maintenance is recorded in accordance with 14 CFR § 43.9 or
  - b.) Deactivated and placarded as "Inoperative". If deactivation of the inoperative instrument or equipment involves maintenance, it must be accomplished and recorded in accordance with 14 CFR § § 43.3, 43.7 and 43.9 and
- 3.) A determination is made by a certificated pilot who is rated to act as pilot in command of an L-29, or by a person who is certificated and appropriately rated to perform maintenance on the aircraft, that the inoperative instrument or equipment does not constitute a hazard to the aircraft.

This aircraft with inoperative instruments or equipment as provided for above is considered to be in a properly altered condition acceptable to the FAA Administrator.

The Maintenance Discrepancy form and the Summary of Items Deferred form (SID) shall be kept with the aircraft until the maintenance discrepancy is corrected and cleared. These forms are considered part of the aircraft maintenance records and shall be kept in accordance with 14 CFR § 91.417.

Items that are permanently deactivated and remain installed on the aircraft (Jettison systems etc.) shall be documented in the aircraft logbook and are also required to be entered in SID.

A copy of Chapter 1 Item 8 shall be kept in the aircraft for reference.

#### EXAMPLE OF A CLEARED DEFERRED ITEM.



SUMMARY of ITEMS DEFERRED AIRCRA	L-29	
DESCRIPTION OF ITEM DEFERRED	ENTERED DATE/A/C T.T.	CORRECTED DATE/A/C T.T.
1. EXTERNAL STORES JETTISON SYSTEM DEACTIVATED	PERMANENT	
2. BOTH EJECTION SEAT SYSTEMS DEACTIVATED	PERMANENT	
3. NAV LIGHTS DEACTIVATED AND ARE INOP. (1001)	28AUG06/2356.2	28AUG06/2357.2
4.		
5.		
6.		
7.		
9.		
10.		

## AIRCRAFT SPECIFICATIONS

This section lists the basic flight information as required in AC43-209A and is not intended as acceptable data for flight. If a discrepancy is found between this program and the manufactures data use the manufacturer's data.

#### **BASIC DIMENSIONS:**



#### WEIGHTS & CENTER OF GRAVITY:

- Max Takeoff Weight: 7828lbs.
- Max Landing Weight: 7243lbs.
- Center of gravity range: 20.5% 25.5% MAC.
- Basic Empty Weight: Approximately 5100lbs. (depending on equipment installed).
- Typical takeoff weight & CG: 7200lbs. 23.5% MAC (two pilots & full internal fuel).

#### **SPEED LIMITATIONS:**

- Maximum Allowable Airspeed: 443kts. (V<sub>NE</sub>)
- Maximum Allowable Mach, Clean: .75 (M<sub>MO</sub>)
- Maximum Allowable Mach, with Stores: .70 (M<sub>M☉</sub>)
- Maximum allowable airspeed for landing gear:
  - Extension: 157kts (VLO).
  - Retraction: **157kts** ( $V_{LO}$ ).
  - Extended: **157kts.** (VLE).

#### LOAD FACTOR

- +8g to -4g with no external stores and
- +7.5g to -3.5g with external stores.

#### TAKEOFF PERFORMANCE:

• 1318' @ S.L. to 4620' @ 8,000' depending on weight and D.A.

Assumptions; Flaps 15°, N1 100% at brakes release, paved level dry surface runway.

#### LANDING PERFORMANCE:

• 1731' @ S.L. to 2743' @ 8,000' depending on weight and D.A.

Assumptions; Flaps 30°, speed brakes extended, idle thrust, maximum braking, paved level dry surface runway.

#### **MAXIMUM RANGE:**

• **350**nm depending on factors such as weight, altitude, ATC and weather.

#### **ENGINE:**

• Motorlet M701C-500

## **SAFETY & HAZARDOUS MATERIALS**

Listed below are safety practices that must be adhered to. Understand that not all situations can be anticipated, however, most accidents can be prevented with planning and situational awareness. Before performing any work or tasks on the aircraft, please follow these simple steps:

- A.) Brief co-workers of your intentions.
- B.) Ensure the area is clear.
- C.) Ensure it is safe for what is planned.
- D.) Know where your co-workers are.

**ELECTRICAL POWER:** Disconnect the aircraft battery before performing any inspections. If electrical power is required to perform certain tasks or checks ensure it is safe to apply electrical power to the aircraft before doing so. The use of an external power source is preferred over the aircraft battery.

**EJECTION SEATS:** Both ejection seats on this aircraft have been disabled by removing the pyrotechnic charges. In addition the seats shall be placarded showing that the ejection portion of the ejection seats are inoperative.

**CANOPY JETTISON:** The canopy jettison system was part of the ejection seat system and was retained as a safety measure. Rotating the handle, on the right side of the seat, forward, with electrical power applied to the aircraft, will energized the canopy rams. **Caution should be exercised to:** 

- to remain clear of the canopy ram cylinders and
- · pin the handles on the ejection seats when the aircraft is not flying or
- remove the connectors on the two canopy ram valves, located behind the front seat, when the front seat is removed.

**GEAR COLLAPSE:** While inspecting or performing maintenance on the landing gear or in a gear well area, it is strongly recommended that the aircraft be placed on jacks prior to starting work.

**RADIOATIVE COMPONENTS:** The transmitter of the ice accretions system on the right side of the nose has been removed. The high energy ignition box may contain low–level radioisotopes and shall not be handled without protective clothing.

**HYDRAULIC PRESSURE:** Prior to starting any work or inspections, ensure that the hydraulic pressure is at zero and all emergency extension valves are closed (clockwise). Before applying hydraulic pressure to any system, ensure the area around the landing gear, flaps and speed brakes are clear.

**DEFLATE TIRES**: An explosion hazard exists if the wheel or wheel bolts are damaged and the axel nut is loosened. Before loosing any axel nut, ensure the tire is deflated.

SAFETY

## **CONDITION INSTECTION**

The Condition Inspection shall be completed every 100 hours time in service or every 12 calendar months, whichever occurs first. This inspection must be performed by an appropriately rated certificated mechanic and signed off in accordance with the aircraft's operating limitation. The mechanic performing this inspection shall thoroughly clean the aircraft and engine.

Dimensions and tolerances required for this inspection may be found in the *L-29 Aircraft* **Book, Instruction for Aircraft Operations and Maintenance** pages 52 thru 56 and component manufactures' maintenance manuals or instructions.

Section 1 (blue)	<b>Forward Fuselage</b> : Everything forward of the aft pressure bulkhead excluding the nose gear and gear doors.	
Section 2 (red)	<b>Center Section &amp; Both Wings</b> : From the aft pressure bulkhead to the engine firewall, excluding the landing gear & gear doors.	
Section 3 (green)	Aft Fuselage & Empennage: The point at which the aft fuselage mates to the center section aft to include the entire empennage.	
Section 4	Landing Gear, Gear Doors, Wheels & Brakes.	
Section 5	<b>Engine</b> : Everything aft of the engine firewall that is not attached to the aft fuselage when it is de-mated.	
Section 6	Operational Checks.	
Section 7	Initial Engine Run.	
Section 8	Final Items.	
Section 9	Final Engine Run.	

**1. REMOVE BATTERY** a. Remove Battery. **ACCESS PANEL** b. Service Electrolyte Level, if applicable. AND: c. Charge Battery. d. Test Battery. e. Recharge Battery or Replace. 2. INSPECT (4) COCKPIT a. General Condition. **ENTRY STEPS FOR:** b. Mounting and Security. **3. REMOVE FRONT CANOPY** a. General Condition. AND INSPECT: b. Condition of Canopy Seal. c. Condition of Canopy Plastic. d. Condition of Hinges. 4. INSPECT WINDSHIELD a. General Condition. FOR: b. Mounting and Security. c. Condition of Windshield Plastic.

#### SECTION 1: FORWARD FUSELAGE

NOTE: DISCONNECT CANOPY JETTISON CONNECTORS AT THIER SOLENOID VALVES.

\*\*\* IN THE FRONT COCKPIT REMOVE THE GLARESHIELD, SIDE PANELS AND FLOOR PANELS THEN PERFORM THE FOLLOWING STEPS. \*\*\*

6. MOVE FLIGHT	a. Freedom of Movement.	
CONTROLS FULL	b. Interference or Chafing.	
TRAVEL AND INSPECT		
FOR:		

L-29

CONDITION

45. INSPECT ELECTRIC	a. General Condition.	
WIRE BUNDLES AND	b. Routing and Security.	
CONNECTORS (NOSE)	c. Obvious Defects.	
FOR:		
46. INSPECT FORWARD SIDE	a. General Condition.	
OF FORWARD PRESSURE	b. Defects or Distortion.	
BULKHEAD FOR:	c. Condition and Security of Bulkhead Fittings.	
47. REINSTALL BATTERY	a. Mounting and Security.	
AND INSPECT FOR:	b. Vent System (If Installed).	
NOTE: DO NOT CONNECT THE BATTERY AT THIS TIME.		

## THIS SECTION IS COMPLETE WHEN ALL ITEMS IN THIS SECTION HAVE BEEN SUCCESSFULLY COMPLETED. PROCEED TO CHAPTER 4 SECTION 2.

#### **SECTION 2: CENTER SECTION & BOTH WINGS**

1. INSPECT BOTH WINGS	a. General Condition.	
AND CENTER SECTION	b. Loose Rivets/Fasteners.	
SKIN FOR:		
	d. Distortion.	
*** REMOVE WING STRAPS, TU DOORS. THEN PER	RTLE BACK, OPEN ALL ACCESS PANELS AND FORM THE FOLLOWING STEPS. ***	
2. INSPECT LEFT WING TIP	a. General Condition.	
AND LIGHT ASSEMBLY FOR:	b. Mounting and Security.	
	c. Presence and Condition of Static	
3. INSPECT LEFT AILERON	a. General Condition.	
AND TRIM TAB FOR:	b. Loose Rivets/Fasteners.	
	c. Counter Weight Security.	
	d. Corrosion.	
	e. Distortion.	
	f. Aileron Hinges.	
	g. Proper Deflection/Rigging.	
4. INSPECT LEFT AILERON	a. General Condition.	
PUSH PULL TUBES, ROD ENDS	b. Corrosion.	
BELL CRANKS FOR:	c. Security.	
5. INSPECT CONNECTING	a. General Condition.	
POINTS (3) OF THE LEFT OUTER	b. Cracks.	
WING AND CENTER PLANE	c. Corrosion.	
FOR:	d. Lubricate and Re-torque.	

36. INSPECT HYDRAULIC	a. General Condition.
LINES AND COMPONENTS	b. Mounting and Security.
IN THE CENTER	c. Leaks.
SECTION FOR:	d. Routing and Security of Hydraulic Lines.
	e. Obvious Defects.
37. INSPECT ANTENNAS FOR:	a. General Condition.
	b. Mounting and Security.
38. INSPECT PNEUMATIC LINES	a. General Condition.
FOR BRAKES AND EXT. FUEL	b. Routing and Security.
TANKS FOR:	
39. INSPECT BLEED	a. General Condition.
AIR LINES AND	b. Mounting and Security.
COMPONENTS FOR:	

## THIS SECTION IS COMPLETE WHEN ALL ITEMS IN THIS SECTION HAVE BEEN SUCCESSFULLY COMPLETED. PROCEED TO CHAPTER 4 SECTION 3.

#### **SECTION 3: AFT FUSELAGE & EMPENNAGE**

#### \*\*\* REMOVE ALL FAIRINGS AND ACCESS PANELS ON THE VERTICAL AND HORIZONTAL STABILIZER. THEN PERFORM THE FOLLOWING STEPS. \*\*\*

1. INSPECT AFT FUSELAGE SKIN FOR:	<ul> <li>a. General Condition.</li> <li>b. Loose Rivets/Fasteners.</li> <li>c. Corrosion.</li> <li>d. Distortion.</li> </ul>	
2. INSPECT SPEED	a. General Condition.	
BRAKE SKIN FOR:	b. Loose Rivets/Fasteners.	
	c. Corrosion.	
	d. Distortion.	
3. INSPECT ANTENNAS FOR:	a. General Condition.	
	b. Mounting and Security.	
*** DEMATE AFT FUSELAGE FRO FOI	OM CENTER SECTION AND THEN P LOWING STEPS. ***	ERFORM THE
4. INSPECT CONNECTING	a. General Condition.	
BOLTS, NUT PLATES AND	b. Corrosion.	
GUIDE PINS:	c. Lubricate, as Required.	
5. INSPECT INTERIOR	a. General Condition.	
STRUCTURE FOR:	b. Loose Rivets/Fasteners.	
	c. Corrosion.	
	d. Distortion.	

18. INSPECT ELEVATOR FOR:	a. General Condition.	
	b. Loose Rivets.	
	c. Counter Weight Security.	
	d. Corrosion.	
	e. Distortion.	
	f. Hinges and Lubricate, as Required.	
19. INSPECT ELEVATOR TRIM	a. General Condition.	
TAB FOR:	b. Loose Rivets.	
	c. Counter Weight Security.	
	d. Corrosion.	
	e. Distortion.	
	f. Hinges and Lubricate, as Required.	
20. INSPECT TAIL PIPE	a. General Condition.	
EXIT SHROUD FOR:	b. Corrosion.	
	c. Mounting and Security.	
21. INSPECT TAIL SKID FOR:	a. General Condition.	
	b. Mounting and Security.	
	c. Corrosion.	
	d. Proper Charge.	

## THIS SECTION IS COMPLETE WHEN ALL ITEMS IN THIS SECTION HAVE BEEN SUCCESSFULLY COMPLETED. PROCEED TO CHAPTER 4 SECTION 4.

#### SECTION 4: LANDING GEAR, GEAR DOORS, WHEELS & BRAKES

#### \*\*\* WASH LANDING GEAR AND GEAR WELLS DOWN BEFORE INSPECTION \*\*\*

1. INSPECT NOSE	a. General Condition.
TIRE FOR:	b Abnormal Wear
	c Deflate Tire
2. REMOVE NOSE WHEEL	a. General Condition.
AND INSPECT WHEEL,	b. Obvious Defects.
WHEEL BEARINGS, AXLE	c. Corrosion.
AND AXEL NUT FOR:	d. Clean and Repack Bearings.
3. INSPECT NOSE	a. General Condition.
GEAR FOR:	b. Leaks.
	c. Free Play.
	d. Corrosion.
	e. Mounting and Security.
	f. Proper Strut Inflation.
	g. Lubricate.
4. INSPECT SHIMMY	a. General Condition.
DAMPENER FOR:	b. Leaks.
	c. Corrosion.
	d. Mounting and Security.
5. INSPECT NOSE GEAR	a. General Condition.
ACUATOR AND HYDRAULIC	b. Leaks.
LINES FOR:	c. Corrosion.
	d. Mounting and Security.
	e. Lubricate.

34. INSPECT RIGHT INBOARD	a. General Condition.	
GEAR DOOR AND	b. Corrosion.	
ACTUATOR FOR:	c. Leaks.	
	d. Mounting and Security.	
	d. Lubricate.	
35. REINSTALL RIGHT MAIN	a. Brake Adjustment.	
WHEEL, INFLATE TIRE AND	b. Proper Tire Inflation.	
INSPECT FOR:	c. Mounting and Security.	

THIS SECTION IS COMPLETE WHEN ALL ITEMS IN THIS SECTION HAVE BEEN SUCCESSFULLY COMPLETED. PROCEED TO CHAPTER 4 SECTION 5.

#### **SECTION 5: ENGINE**

1. INSPECT INLETS, Y DUCT,	a. General Condition.	
STARTER DOME AND INLET	b. Corrosion.	
GUIDE VAINS FOR:	c. Mounting and Security.	
2. INSPECT COMPRESSOR	a. General Condition.	
BLADES THROUGH AIR	b. Corrosion.	
INTAKE FOR:		
NOTE: IF UNDOCUMENTED FOD IS	DETECTED PERFORM A "DETAILED ENGINE I	NSPECTION".
3. INSPECT FIREWALL AND	a. General Condition.	
ENGINE MOUNTS FOR:	b. Corrosion.	
	c. Mounting and Security.	
4. CHECK COMPRESSOR	a. General Condition.	
HOUSING BOLTS FOR:		
5. EXTERNALLY INSPECT	a. General Condition.	
IGNITION BOX, LEADS AND	b. Mounting and Security.	
IGNITERS FOR:	c. Wiring Condition, Routing and	
	Security.	
6. EXTERNALLY INSPECT	a. General Condition.	
BURNER CANS, FLAME	b. Spot Over Heating.	
PROPAGATION TUBES,	c. Distortion or Cracks.	
AND TURBINE HOUSING	d. Corrosion.	
FOR:	e. Mounting and Security.	
NOTE: IF UNDOCUMENTED DEFECTS	ARE FOUND PERFORM A "DETAILED ENGINE	INSPECTION".

32. INSPECT OIL LINES	a. General Condition.
AND PRESSURE	b. Leaks.
TRANSMITTERS FOR:	c. Mounting and Security.
33. INSPECT TACH	a. General Condition.
GENERATOR FOR:	b. Mounting and Security.
	c. Wiring, Connectors,
	Routing and Security.
34. INSPECT THE FIRE	a. General Condition.
BOTTLE, LINES AND	b. Mounting and Security.
FITTINGS FOR:	c. Proper Pressure.

THIS SECTION IS COMPLETE WHEN ALL ITEMS IN THIS SECTION HAVE BEEN SUCCESSFULLY COMPLETED. PROCEED TO CHAPTER 4 SECTION 6.

#### **SECTION 6: OPERATIONAL CHECKS**

CONDITION

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The Operational Checks may be accomplished when working on a particular system individually or as they are outlined in this section sequentially. For example it may be advantageous to perform the Landing Gear Check when working with the landing gear in section 4 and not wait until you complete all five sections before doing any operational checks. To accommodate this method a checklist has been provided to ensure all checks in this section are completed.

The Operational Checks are broken down into three categories. Checks that require no external power (Green), checks that require only external electrical power (Yellow) and checks that require both external electrical and hydraulic power (Gold). When possible items are listed, starting in the front cockpit, aft left then proceeding clockwise to conclude at aft right. Only the items not checked in previous sections or engine runs will be listed in this section.

	YELLOW
GREEN OXYGEN SYSTEM CABIN DUMP VALVE PITOT STATIC SEL. BRAKES & RUDDER ADJ. RAM AIR VENT	AIR START FIRE EXT PITOT HEAT LIGHTS GYRO INST
	CANOPY JETTISON
GO	LD

FLAPS LANDING GEAR

THIS SECTION IS CONSIDERED COMPLETE WHEN ALL OPERATIONAL CHECKS IN THIS SECTION HAVE BEEN SUCCESSFULLY COMPLETED. PROCEED TO CHAPTER 4 SECTION 7.

## TO ESTABLISH ELECTRICAL POWER FOLLOW THIS PROCEDURE:

#### NOSE COMPARTMENT

Fire Extinguishing Switch..... Off

#### **REAR COCKPIT**

Fire Extinguishing Switch Cover	Closed
Master Switch	On
Secondary Bus Switch	On

# FRONT COCKPIT

Fire Extinguishing Switch Cover Clos	ed
All Electrical Switches	Off
Gyro Inverter Circuit Breakers Off	(2)
External Power (Preferred Method) Conne	ect
If external power is available skip connecting the battery.	
Battery (Alternate Method)Connect	
Battery Switch	On
External Power Light (If Connected)	Эn
Check Voltage	in.

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CONDITION

## TO ESTABLISH HYDRAULIC POWER FOLLOW THIS PROCEDURE: REAR COCKPIT

Flap Selector Buttons	Out
Gear Selector Buttons	Out
Flap and Gear Emergency Extension Valves	Closed (CW)
F/C Landing Gear Lockout Switch	Off

#### **FRONT COCKPIT**

Flap	Selecto	or But	tons.						Ou	t
Gea	r Select	or Bu	ttons.						Ou	t
Flap	and Ge	ar En	nergei	ncy I	Extensior	n Valves			Closed (CW	)
Hyd	raulic M	ule							Connect	t
Aft	er turnin	g on t	he hyd	draul	ic mule th	e pressure sh	ould read	d zero, if not	, shut the mule of	f
				a	nd determ	ine the cause	e and corr	rect.		



#### **OXYGEN SYSTEM**

Oxygen Regulator 100%
Lever should be 90° to the direction of flight.
Oxygen Valve Closed (CW)
Oxygen Gauge Zero
If gauge reads any pressure open emergency valve until the pressure is depleted
then close.
Oxygen Mask Inhale
There should be no flow from the regulator.
Oxygen Regulator
Oxygen Mask Inhale
There should be flow of cabin air from the regulator.
Oxygen Valve On (CCW)
The oxygen gauge should read the pressure of the bottle dedicated for the front pilot and
the white lung symbols should be in view.
Oxvgen Mask Inhale
The white lung symbols should move out of view when inhaling and return when not.
Oxygen Regulator
Oxygen Mask
The white lung symbols should move out of view when inhaling and return when not.
Emergency Oxygen Valve
There should be a constant flow to the mask and
the white lung symbols should be out of view
Emergency Oxygen Valve
Elow should stop and the white lungs should be in view
Oxygen Valve
Relieve any residual pressure by opening the emergency valve until the pressure
reads zoro, then re-close the emergency valve until the pressure
reaus zero, men re-ciose me emergency valve.
REAR COCKPIT

Oxygen Regulator	
Lever should be 90° to the	ne direction of flight.
Oxygen Valve	Closed (CW)
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Front Cockpit Normal Brakes	Apply and Hold
Hold approximately 4 ATM. These next steps will check the front cockp	oit lockout device.
Rear Cockpit Normal Brakes Ap	ply and Release
Brake Pressure Indicator	0 ATM/0 ATM
Front Cockpit Normal Brake Relea	se and Re-Apply
Brake Pressure Indicator	0 ATM/0 ATM
Front Cockpit Normal Brake	Release
This confirms that the front cockpit lockout device worke	ed.
Front & Rear Normal Brakes	Apply and Hold
Deflection should be approximately the same, about half tr	avel.
Front & Rear Normal Brakes Simultaneously	. Release Slowly
This should have reset the front cockpit lockout device	
Front Cockpit Normal Brake Ap	ply and Release
Confirm with brake the pressure gauges that normal braking is restored i	n the front cockpit.

#### RAM AIR VENT

Ram Air Vent Valve		Open
	Verify valve position through vent	opening.
Ram Air Vent Valve		Closed
	Verify valve position through vent	opening.
Vent Nozzle Rotate		Left and Right
	Perform the same procedure for r	ear vent.

## **ESTABLISH ELECTRICAL POWER FOR THESE PROCEDURES:**

## AIR START (IGNITION) FRONT COCKPIT

Engine Bus Switch On
Airstart Switch Push and Release
This provides ignition for approximately 19 seconds and the RELIGHT IN FLIGHT
annunciator light should be illuminated.
REAR COCKPIT
Airstart Switch Push and Release
This also provides ignition for approximately 19 seconds and the RELIGHT IN FLIGHT
annunciator light should be illuminated.
Engine Bus Switch Off
When finished, safety both airstart switches with breakable copper wire.
FIRE EXTINGUISHING
Fire Bottle Connectors (Two) Disconnect
Connect a voltmeter between each connector and ground.
Engine Bus Switch On
Fire Extinguisher Button Push and Hold
Approximately 28 VDC should be read on one connector.
Fire Extinguisher Button Release
Voltage should drop to zero. Repeat above two steps in rear cockpit.
Engine Bus Switch Off
Battery Switch Off
External Power
Battery Connect
Fire Extinguisher Switch In Nose Compartment On
Fire Extinguisher Button Push and Hold
Approximately 28 VDC should be read on the other connector.
Fire Extinguisher Button Release
The Extinguisher Button Release

#### \*\*\*CAUTION\*\*\*

REMAIN CLEAR OF THE CANOPY JETTISON RAMS AT ALL TIMES.
Front Canopy Jettison Lever Safety Pin Remove
Note: Some aircraft have an additional safety switch that prevents canopy jettison if the
canopy is removed. If installed the switch would be adjacent to the aft left canopy rail. When
testing the jettison system this switch must be held in for a valid test.
Front Canopy Jettison Lever Full Forward
The two canopy rams should deploy with authority.
Leave the front canopy jettison lever forward and proceed to the rear cockpit.
Rear Canopy
***CAUTION***
REMAIN CLEAR OF THE CANOPY JETTISON RAMS AT ALL TIMES.
Rear Canopy Jettison Lever Safety Pin Remove
Rear Canopy Jettison Lever Full Forward
The two canopy rams should <b>NOT</b> deploy. The canopy jettison is blocked by the front
canopy jettison lever in the full forward position.
Rear Canopy Jettison Lever Full Aft/Stowed
Return to the front cockpit and stow the front canopy jettison lever, full aft.
Rear Canopy Jettison Lever Full Forward
The two canopy rams should deploy with authority.
Leave the rear canopy jettison lever forward and proceed back to the front cockpit.
Front Canopy Jettison Lever Full Forward
The two canopy rams should <b>NOT</b> re-deploy. The canopy jettison is blocked by the rear
canopy jettison lever in the full forward position.
Aircraft Electrical Power Remove
This completes the test and the system must be returned to normal.
Front Canopy Jettison Lever Full Aft/Stowed
Front Canopy Jettison Lever Safety Pin Install
Front Canopy Locking Lever Full Aft/Open
Rear Canopy Jettison Lever Full Aft/Stowed
Rear Canopy Jettison Lever Safety Pin Installed
Lubricate the capopy jettison rams with light grease and push them back into the cylinders

## ESTABLISH ELECTRIC AND HYDRAULIC POWER FOR THE FOLLOWING PROCEDURES:

#### **FLAPS**

Extending the landing gear and or the flaps by means of the emergency extension valves will overfill the hydraulic reservoir and will cause venting of hydraulic fluid. For this reason it is recommended that the hydraulic reservoir not be refilled until tests using the emergency extension system are complete and the hydraulic accumulator is full.

Secondary Bus Switch	Flap Hydraulic Dump Valve	Drain and Close
Flaps 0° Button       Push         Verify Flaps Up Electrically       Red Light On         Verify Flaps Up Manually       Pole Retracted         All Flap Buttons       Out         Hydraulic Pressure       Zero         Visually Verify Flaps       Up         Battery Switch       Off         Hydraulic Mule       Off         Check Flap Trailing Edges For       Alignment         Battery Switch       On         Hydraulic Mule       On         Flaps 15° Button       Push         Verify Flaps 15° (Electrically)       Amber Light On         Verify Flaps 15° (Manually)       Pole at 15° Mark         All Flap Buttons       Out         Hydraulic Pressure       Zero         Battery Switch       Off         Hydraulic Pressure       Zero         Battery Switch       Off         Hydraulic Pressure       Zero         Battery Switch       Off         Hydraulic Mule       On         Battery Switch <t< td=""><td>Secondary Bus Switch</td><td> On</td></t<>	Secondary Bus Switch	On
Verify Flaps Up Electrically	Flaps 0° Button	Push
Verify Flaps Up Manually.       Pole Retracted         All Flap Buttons       Out         Hydraulic Pressure       Zero         Visually Verify Flaps.       Up         Battery Switch       Off         Hydraulic Mule       Off         Check Flap Trailing Edges For       Alignment         Battery Switch       On         Hydraulic Mule       On         Flaps 15° Button       Push         Verify Flaps 15° (Electrically)       Amber Light On         Verify Flaps 15° (Manually)       Pole at 15° Mark         All Flap Buttons       Out         Hydraulic Mule       Off         Hydraulic Pressure       Zero         Battery Switch       Off         Verify Flaps 15° (Manually)       Amber Light On         Verify Flaps 15° (Manually)       Pole at 15° Mark         All Flap Buttons       Out         Hydraulic Pressure       Zero         Battery Switch       Off         Hydraulic Mule       Off         Flaps Rigging At 15°       Check         Hydraulic Mule       On         Battery Switch       On         Battery Switch       On         Battery Switch       On <td>Verify Flaps Up Electrically</td> <td> Red Light On</td>	Verify Flaps Up Electrically	Red Light On
All Flap Buttons       Out         Hydraulic Pressure       Zero         Visually Verify Flaps       Up         Battery Switch       Off         Hydraulic Mule       Off         Check Flap Trailing Edges For       Alignment         Battery Switch       On         Hydraulic Mule       On         Hydraulic Mule       On         Flaps 15° Button       Push         Verify Flaps 15° (Electrically)       Amber Light On         Verify Flaps 15° (Manually)       Pole at 15° Mark         All Flap Buttons       Out         Hydraulic Pressure       Zero         Battery Switch       Off         Hydraulic Pressure       Zero         Battery Switch       Off         Hydraulic Mule       Off         Hydraulic Mule       Off         Hydraulic Mule       Off         Hydraulic Mule       Off         Flaps Rigging At 15°       Check         Hydraulic Mule       On         Battery Switch       On         Battery Switch       On         Battery Switch       On         Battery Switch       On	Verify Flaps Up Manually	Pole Retracted
Hydraulic Pressure.       Zero         Visually Verify Flaps.       Up         Battery Switch.       Off         Hydraulic Mule.       Off         Check Flap Trailing Edges For       Alignment         Battery Switch.       On         Hydraulic Mule.       On         Hydraulic Mule.       On         Flaps 15° Button       Push         Verify Flaps 15° (Electrically).       Amber Light On         Verify Flaps 15° (Manually).       Pole at 15° Mark         All Flap Buttons       Out         Hydraulic Pressure.       Zero         Battery Switch.       Off         Hydraulic Mule.       Off         Hydraulic Pressure.       Zero         Battery Switch.       Off         Hydraulic Mule.       Off         Flaps Rigging At 15°.       Check         Hydraulic Mule.       On         Battery Switch.       On         Battery Switch.       On         Plaps 30° Button.       Push	All Flap Buttons	Out
Visually Verify Flaps       Up         Battery Switch       Off         Hydraulic Mule       Off         Check Flap Trailing Edges For       Alignment         Battery Switch       On         Hydraulic Mule       On         Flaps 15° Button       Push         Verify Flaps 15° (Electrically)       Amber Light On         Verify Flaps 15° (Manually)       Pole at 15° Mark         All Flap Buttons       Out         Hydraulic Pressure       Zero         Battery Switch       Off         Hydraulic Mule       Off         Hydraulic Mule       Off         Hydraulic Mule       Off         Flaps Rigging At 15°       Check         Hydraulic Mule       On         Battery Switch       On         Flaps Rigging At 15°       Check         Hydraulic Mule       On         Battery Switch       On         Battery Switch       On	Hydraulic Pressure	Zero
Battery Switch.       Off         Hydraulic Mule.       Off         Check Flap Trailing Edges For       Alignment         Battery Switch.       On         Hydraulic Mule.       On         Flaps 15° Button       Push         Verify Flaps 15° (Electrically)       Amber Light On         Verify Flaps 15° (Manually)       Pole at 15° Mark         All Flap Buttons       Out         Hydraulic Pressure.       Zero         Battery Switch.       Off         Hydraulic Mule.       Off         Hydraulic Mule.       Off         Hydraulic Mule.       Off         Hydraulic Mule.       Off         Flaps Rigging At 15°.       Check         Hydraulic Mule.       On         Battery Switch.       On         Battery Switch.       On         Pattery Switch.       On         Pattery Switch.       On         Push       Push	Visually Verify Flaps	
Hydraulic Mule.       Off         Check Flap Trailing Edges For       Alignment         Battery Switch.       On         Hydraulic Mule.       On         Flaps 15° Button.       Push         Verify Flaps 15° (Electrically).       Amber Light On         Verify Flaps 15° (Manually).       Pole at 15° Mark         All Flap Buttons       Out         Hydraulic Pressure.       Zero         Battery Switch.       Off         Flaps Rigging At 15°.       Check         Hydraulic Mule.       On         Flaps Rigging At 15°.       Check         Hydraulic Mule.       On         Battery Switch.       On	Battery Switch	Off
Check Flap Trailing Edges For       Alignment         Battery Switch       On         Hydraulic Mule       On         Flaps 15° Button       Push         Verify Flaps 15° (Electrically)       Amber Light On         Verify Flaps 15° (Manually)       Pole at 15° Mark         All Flap Buttons       Out         Hydraulic Pressure       Zero         Battery Switch       Off         Hydraulic Mule       Off         Flaps Rigging At 15°       Check         Hydraulic Mule       On         Battery Switch       On         Battery Switch       On         Plaps Rigging At 15°       On         Push       Push	Hydraulic Mule	Off
Battery Switch.       On         Hydraulic Mule.       On         Flaps 15° Button.       Push         Verify Flaps 15° (Electrically).       Amber Light On         Verify Flaps 15° (Manually).       Pole at 15° Mark         All Flap Buttons       Out         Hydraulic Pressure.       Zero         Battery Switch.       Off         Hydraulic Mule.       Off         Flaps Rigging At 15°.       Check         Hydraulic Mule.       On         Battery Switch.       On         Plaps 30° Button.       Push	Check Flap Trailing Edges For	Alignment
Hydraulic Mule.       On         Flaps 15° Button       Push         Verify Flaps 15° (Electrically)       Amber Light On         Verify Flaps 15° (Manually)       Pole at 15° Mark         All Flap Buttons       Out         Hydraulic Pressure.       Zero         Battery Switch       Off         Hydraulic Mule.       Off         Flaps Rigging At 15°       Check         Hydraulic Mule.       On         Battery Switch       On         Battery Switch       On         Plaps 30° Button       Push	Battery Switch	
Flaps 15° Button       Push         Verify Flaps 15° (Electrically)       Amber Light On         Verify Flaps 15° (Manually)       Pole at 15° Mark         All Flap Buttons       Out         Hydraulic Pressure       Zero         Battery Switch       Off         Hydraulic Mule       Off         Flaps Rigging At 15°       Check         Hydraulic Mule       On         Battery Switch       On         Plaps 30° Button       Push	Hydraulic Mule	On
Verify Flaps 15° (Electrically)       Amber Light On         Verify Flaps 15° (Manually)       Pole at 15° Mark         All Flap Buttons       Out         Hydraulic Pressure.       Zero         Battery Switch       Off         Hydraulic Mule.       Off         Flaps Rigging At 15°       Check         Hydraulic Mule.       On         Battery Switch.       On         Plaps 30° Button.       Push	Flaps 15° Button	Push
Verify Flaps 15° (Manually)       Pole at 15° Mark         All Flap Buttons       Out         Hydraulic Pressure.       Zero         Battery Switch       Off         Hydraulic Mule.       Off         Flaps Rigging At 15°.       Check         Hydraulic Mule.       On         Battery Switch.       On         Plaps 30° Button.       Push	Verify Flaps 15° (Electrically)	Amber Light On
All Flap ButtonsOutHydraulic PressureZeroBattery Switch.OffHydraulic Mule.OffFlaps Rigging At 15°.CheckHydraulic Mule.OnBattery Switch.OnBattery Switch.OnFlaps 30° Button.Push	Verify Flaps 15° (Manually)	Pole at 15° Mark
Hydraulic PressureZeroBattery Switch.OffHydraulic Mule.OffFlaps Rigging At 15°.CheckHydraulic Mule.OnBattery Switch.OnFlaps 30° Button.Push	All Flap Buttons	Out
Battery SwitchOff Hydraulic MuleOff Flaps Rigging At 15°Check Hydraulic MuleOn Battery SwitchOn Flaps 30° ButtonPush	Hydraulic Pressure	Zero
Hydraulic Mule.OffFlaps Rigging At 15°.CheckHydraulic Mule.OnBattery Switch.OnFlaps 30° Button.Push	Battery Switch	Off
Flaps Rigging At 15°.    Check      Hydraulic Mule.    On      Battery Switch.    On      Flaps 30° Button.    Push	Hydraulic Mule	Off
Hydraulic Mule On Battery Switch On Flaps 30° Button Push	Flaps Rigging At 15°	Check
Battery Switch On Flaps 30° Button Push	Hydraulic Mule	On
Flaps 30° Button Push	Battery Switch	On
	Flaps 30° Button	Push

Battery Switch......On Hydraulic Accumulator......Fill To fill the hydraulic accumulator (electric + hydraulic power est.) push and hold the gear down button. The hydraulic pressure will build up and fill the accumulator. On models with a manual fill valve use the same procedure, but manually open the fill valve until the accumulator is full, 100 ATM is maximum. If needed, adjust the pressure relief valve to obtain 100ATM.

#### **REAR COCKPIT**

Select Gear	UP
Verify Gear Up Electronically	3 Red Lights
Gear Selector Button	Out
Hydraulic Pressure	Zero
Select Gear	Down
Verify Gear Down Electrically	3 Green Lights
Verify Gear Down Manually	3 Poles Extended
Gear Selector Button	Out
Hydraulic Pressure	Zero
Electrical Power	Off
Hydraulic Mule	Off
Visually Verify Gear	Down and Locked
Hydraulic Reservoir	Fill
*** DEMOVE THE AIDCOAFT FROM THE LACK	

REMOVE THE AIRCRAFT FROM THE JACKS AFTER THE LANDING

**GEAR CHECK IS SUCCESSFULLY COMPLETED \*\*\*** 

#### **PROCEED TO CHAPTER 4 SECTION 7.**

#### **SECTION 7: INITIAL ENGINE RUN**

#### Please review this entire procedure prior to attempting an engine start. SAFETY FIRST!

- Ensure that the engine intake and tail pipe is clear of FOD.
- There are not any loose articles in the cockpit that could end up going down the intake.
- The ramp area is free of FOD.
- Ensure everyone on the ramp is briefed not to walk within 15' of the jet intakes or within 100' of the tail pipe while the engine is running.
- Hearing protection is required.
- It is possible to lockout normal braking from the front cockpit. Ensure normal brakes can be applied from the front cockpit before starting.
- One of the leading causes of hot starts is a low battery. Prior to starting, ensure that the battery is fully charged (26VDC MIN) or use an adequate external power source.

To properly observe the fuel transfer the fuel should be distributed as follows:

- Internal fuel, 800L or less.
- Each external fuel tank, 5 10 gallons.

The electrical part of the start sequence is controlled automatically by the starting control box as follows:

- Osec. Starter current applied half power (200A)
- 3sec. Ignition on
- 5sec. Starter current applied full power (400A)
- 15sec. Ignition off
- 17sec. Starter off

Duration of a complete start cycle is  $17 \pm 1.5$  seconds.

#### NOSE

Battery ...... Connect

#### **REAR COCKPIT**

Isolation Valve Switch	Off
Fire Extinguisher	Safety Wired

#### **BEFORE ENGINE START**

Cabin Dump Valve	Closed
Anti-Ice	Off
Throttle	Idle
Fuel Shutoff Lever	Off
Isolation Valve Switch	Off
Fire Extinguisher	Safety Wired
Pitot Selector	Right
Pitot Heat	Off
Landing Light	Off
Emergency Brakes	On
Electrical Switches	Off
Hydraulic System Pressure	Zero
Hydraulic Accumulator Pressure	100atm.
Emergency Gear and Flap Valves	Safety Wired
Cabin Heat Switch	Automatic
Circuit Breakers	Normal
Cabin Pressure Lever	Off
Battery Switch	On
External Power Light(If External Power is used)	On
Check Voltage	26VDC Min.
Caution and Warning PanelThree (3)	) Illuminated and Test
The FIRE light will be on because the tail is off and the fire w	arning senses
an open circuit. The engine <b>FUEL P</b> light is on because of low	w fuel pressure.
The <b>GEN</b> light should be flashing, indicating the generator is not	producing current.
Engine Switch	On
Caution and Warning Panel	GEN & FIRE Only
Fuel Quantity	Checked

#### SHUTDOWN CHECK

Electrical Equipment	Off
Secondary Bus Switch	Off
Throttle Idle	35 - 39% (30sec. Min.)
Fuel Shutoff Lever	Off
Timer	Start
Rundown Time 50 Seconds	Minimum.
Engine Switch	Off
Battery Switch	Off
GEN Switch	Off
Emergency Brakes	Off
Battery	Disconnect
-	

THIS ENGINE RUN IS CONSIDERED COMPLETE WHEN ALL ITEMS IN THIS SECTION HAVE BEEN SUCCESSFULLY COMPLETED. PROCEED TO CHAPTER 4 SECTION 8.

#### **SECTION 8: FINAL ITEMS**

1. BEFORE ENGINE	a. Obtain a Soap Sample (If Due).	
COOLS DOWN:	b. Drain Engine Oil.	
	c. After Engine Cools, Clean Oil Screens.	
	d. Refill Oil.	
2. INSPECT ENGINE FOR	a. Fuel System.	
ANY FLUID LEAKS:	b. Oil System.	
	c. Hydraulic System.	
3. EXTERNALLY INSPECT	a. General Condition.	
COMBUSTION CHAMBERS,	b. Spot Over Heating.	
FLAME PROPAGATION	c. Distortion or Cracks.	
TUBES, AND TURBINE	e. Mounting and Security.	
HOUSING FOR:		
*** F	PLACE AIRCRAFT ON JACKS ***	
4. RE-INSTALL AFT	a. Torque on Eight (8) Mounting Bolts.	
FUSELAGE TO CENTER	b. Hydraulic Connections.	
SECTION AND	c. Electrical Connections.	
INSPECT:	d. Push Pull Tubes Connections.	
	e. Tail Pipe Hangar.	·
*** RE	MOVE AIRCRAFT FROM JACKS ***	
5. INSPECT FRONT	a. Cleanliness.	
COCKPIT FOR:	b. Loose Items.	
	c. Anything Out of Place.	

29. CHECK HYDRAULIC	a. Quantity.	
RESERVOIR FOR:	b. Cover Secured.	
30. INSPECT ELEVATOR	a. Proper Rigging.	
FOR:	b. Freedom of Movement.	
31. INSPECT ELEVATOR	a. Proper Rigging.	
TRIM TAB FOR:	b. Freedom of Movement.	
32. INSPECT RUDDER FOR:	a. Proper Rigging.	
	b. Freedom of Movement.	
33. REINSPECT THE	a. Top of Vertical Stab.	
FOLLOWING AREAS FOR	b. Stab Actuator.	
CLEANLINESS AND LOOSE	c. Elevator Trim Tab.	
ITEMS:	d. Access Panel on Left Side of Vertical Stab.	
	e. Top of Aft Fuselage.	
34. REINSTALL FAIRINGS	a. General Condition.	
AND ACCESS PANELS ON	b. Fit.	
THE VERTICAL AND	c. Mounting and Security.	
HORIZONTAL STABILIZER		
AND THEN INSPECT FOR:		
35. REINSTALL TURTLE	a. General Condition.	
BACK FAIRINGS THEN	b. Fit.	
INSPECT FOR:	c. Mounting and Security.	
36. CONNECT BATTERY,	a. Mounting and Security.	
INSTALL BATTERY ACCESS		
COVER AND INSPECT FOR:		

## THIS SECTION IS COMPLETE WHEN ALL ITEMS IN THIS SECTION HAVE BEEN SUCCESSFULLY COMPLETED. PROCEED TO CHAPTER 4 SECTION 9.



#### **SECTION 9: FINAL ENGINE RUN**

#### Please review this entire procedure prior to attempting an engine start. SAFETY FIRST!

- Ensure that the engine intake and tail pipe is clear of FOD.
- There are not any loose articles in the cockpit that could end up going down the intake.
- The ramp area is free of FOD.
- Ensure everyone on the ramp is briefed not to walk within 15' of the jet intakes or within 100' of the tail pipe while the engine is running.
- Hearing protection is required.
- It is possible to lockout normal braking from the front cockpit. Ensure normal brakes can be applied from the front cockpit before starting.
- One of the leading causes of hot starts is a low battery. Prior to starting, ensure that the battery is fully charged (26VDC MIN) or use an adequate external power source.

The electrical part of the start sequence is controlled automatically by the starting control box as follows:

- Osec. Starter current applied half power (200A)
- 3sec. Ignition on
- 5sec. Starter current applied full power (400A)
- 15sec. Ignition off
  - 17sec. Starter off

Duration of a complete start cycle is  $17 \pm 1.5$  seconds.

#### NOSE COMPARTMENT

Fire Extinguishing Switch	On
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#### **REAR COCKPIT**

Isolation Valve Switch	Off
Fire Extinguisher	

#### **FRONT COCKPIT**

Cabin Dump Valve	Closed
Anti-Ice	Off

Throttle	Idle
Fuel Shutoff Lever	Off
Isolation Valve Switch	Off
Fire Extinguisher	Safety Wired
Pitot Selector	Right
Pitot Heat	Off
Landing Light	Off
Emergency Brakes	
Electrical Switches	Off
Hydraulic System Pressure	Zero
Hydraulic Accumulator Pressure	100atm.
Emergency Gear and Flap Valves	Safety Wired
Cabin Heat Switch	Automatic
Circuit Breakers	Normal
Cabin Pressure Lever	Off
Battery Switch	On
External Power Light(If External Power	· is used) On
Check Voltage	26VDC Min.
Caution and Warning Panel	
The engine FUEL P light is on because	se of low fuel pressure.
The GEN light should be flashing, indicating the	generator is not producing current.
Engine Switch	On
Caution and Warning Panel	GEN Only
Fuel Quantity	Checked

EGT	550 Max.
Fuel Pressure	12kg Min.
Oil Pressure	
Oil Temperature	110°C Max.

#### SHUTDOWN CHECK

Electrical Equipment	Off
Secondary Bus Switch	Off
Throttle	Idle, 30sec. Min.
Fuel Shutoff Lever	Off
Timer	Start
Rundown Time 50 Seconds Minimum.	
Engine Switch	Off
Battery Switch	Off
GEN Switch	Off
Emergency Brakes	Off

CHECK ENGINE COMPARTMENT FOR ANOMALIES THEN INSTALL AFT BELLY PAN.

#### THIS ENGINE RUN IS CONSIDERED COMPLETE WHEN ALL ITEMS IN THIS SECTION HAVE BEEN SUCCESSFULLY COMPLETED.

## MAKE LOGBOOK ENTRIES IN ACCORDANCE WITH THE OPERATING LIMITATIONS ISSUED BY THE FAA INDICATING THAT A "CONDITION INSPECTION" HAS BEEN COMPELTED.

The Detailed Engine Inspection is due every 100 hours time in service or as directed in this program when discrepancies are found. The inspection is a comprehensive inspection that includes the compressor and hot section. It must be performed by an appropriately rated certificated mechanic and signed off in accordance with the aircraft's operating limitation.

Dimensions and tolerances required for this inspection may be found in *L-29 Aircraft Book V Instruction for Aircraft Operations and Maintenance* pages 52 and 53.

If the Detailed Inspection is performed in conjunction with a Condition Inspection then:

- 1.) Perform the Detailed Engine Inspection as specified in Chapter 5 Section 1 at the same time as the Engine Inspection found in Chapter 4 Section 5.
- 2.) Do not perform the steps and procedures found in Chapter 5 Sections 2 4, as these are covered in Chapter 4 Sections 7 9.
- 3.) At the completion of the Detailed Inspection include in the logbook entry that a Detailed Engine Inspection has also been completed.

Section 1	Detailed Engine Inspection.
Section 2	Initial Engine Run.
Section 3	Final Items.
Section 4	Final Engine Run.



DETAILED L-29

## SECTION 1: DETAILED ENGINE INSPECTION DISCONNECT THE BATTERY. PLACE THE AIRCRAFT ON JACKS. DEMATE THE AFT FUSELAGE FROM THE CENTER SECTION. REMOVE THE AIRCRAFT FROM THE JACKS. PERFORM THE FOLLOWING STEPS.

1. INSPECT COMPRESSOR	a. General Condition.
BLADES THROUGH AIR	b. Corrosion.
INTAKE FOR:	c. FOD.
2. CHECK COMPRESSOR	a. General Condition.
HOUSING FOR:	b. Distortion or Cracks.
3. EXTERNALLY INSPECT	a. General Condition.
COMBUSTION CHAMBERS	b. Spot Over Heating.
OUTER CASING FOR:	c. Distortion or Cracks.
	e. Mounting and Security.
IF DEFECTS ARE FOUND REMO	VE ALL COMBUSTION CHAMBERS AND INSPECT.
4. EXTERNALLY INSPECT	a. General Condition.
TURBINE HOUSING	b. Spot Over Heating.
FOR:	c. Distortion or Cracks.
	e. Mounting and Security.
5. REMOVE AND INSPECT	a. General Condition.
THERMOCOUPLES AND	
WIRING HARNESS FOR:	
6. REMOVE AND INSPECT	a. General Condition.
THERMAL BLANKETS, EXHAUST	b. Cracks.
NOZZEL, TAIL PIPE, AND DIFFUSER FOR:	

**L-29** DETAILED a. General Condition. **13. INSPECT THE TURBINE BLADE GUIDE VANES AND** b. Cracks. **TURBINE BLADES FOR:** c. FOD damage.

**14. REASSEMBLE ALL COMBUSTION CAMBERS AND INSPECT FOR:** 

a. General Condition. b. Mounting and Security.

**15. INSPECT IGNITERS** FOR:

- a. General Condition.
- b. Proper Gap.
- c. Mounting and Security.

**16. REINSTALL DEFUSER,** TAIL PIPE, EXHAUST NOZZLE AND THERMAL BLANKETS AND INSPECT FOR:

a. Mounting and Security.

**17. REINSTALL THERMAL-COUPLES AND WIRING** HARNESS AND INSPECT FOR:

a. Mounting and Security.

b. Wiring, Connectors,

Routing and Security.

THIS SECTION IS COMPLETE WHEN ALL ITEMS IN THIS SECTION HAVE BEEN SUCCESSFULLY COMPLETED. PROCEED TO CHAPTER 5 SECTION 2.

## DETAILED L-29

#### **SECTION 2: INITIAL ENGINE RUN**

# Please review this entire procedure prior to attempting an engine start.

#### SAFETY FIRST!

- Ensure that the engine intake and tail pipe is clear of FOD.
- There are not any loose articles in the cockpit that could end up going down the intake.
- The ramp area is free of FOD.
- Ensure everyone on the ramp is briefed not to walk within 15' of the jet intakes or within 100' of the tail pipe while the engine is running.
- Hearing protection is required.
- It is possible to lockout normal braking from the front cockpit. Ensure normal brakes can be applied from the front cockpit before starting.
- One of the leading causes of hot starts is a low battery. Prior to starting, ensure that the battery is fully charged (26VDC MIN) or use an adequate external power source.

The electrical part of the start sequence is controlled automatically by the starting control box as follows:

- Osec. Starter current applied half power (200A)
- 3sec. Ignition on
- 5sec. Starter current applied full power (400A)
- 15sec. Ignition off
- 17sec. Starter off

Duration of a complete start cycle is  $17 \pm 1.5$  seconds.

#### NOSE

Battery ..... Connect

#### **REAR COCKPIT**

Isolation Valve Switch	Off
Fire Extinguisher	Safety Wired

#### **BEFORE ENGINE START**

Cabin Dump Valve	Closed
Anti-Ice	Off
Throttle	Idle
Fuel Shutoff Lever	Off
Isolation Valve Switch	Off
Fire Extinguisher	Safety Wired
Pitot Selector	Right
Pitot Heat	Off
Landing Light	Off
Emergency Brakes	On
Electrical Switches	Off
Hydraulic System Pressure	Zero
Hydraulic Accumulator Pressure	100atm.
Emergency Gear and Flap Valves	Safety Wired
Cabin Heat Switch	Automatic
Circuit Breakers	Normal
Cabin Pressure Lever	
Battery Switch	On
External Power Light(If External Power is used	) On
Check Voltage	
Caution and Warning PanelTh	nree (3) Illuminated and Test
The FIRE light will be on because the tail is off and t	he fire warning senses
an open circuit. The engine FUEL P light is on becau	use of low fuel pressure.
The GEN light should be flashing, indicating the generat	or is not producing current.
Engine Switch	On
Caution and Warning Panel	GEN & FIRE Only
Fuel Quantity	Checked

Throttle (Within 2 Seconds)..... Full Forward

Acceleration time must not be more than 12 seconds at ambient temperatures of 15°C and below or 14 seconds above 15°C.

RPM Swing	102% Max 5 Times
EGT	
RPM Stabilized	
RPM	
RPM	
EGT	
Fuel Pressure	
Oil Pressure	
Oil Temperature	

#### SHUTDOWN CHECK

Electrical Equipment	Off
Secondary Bus Switch	Off
Throttle Idle	
Fuel Shutoff Lever	
Timer	
Rundown Time 50 Se	conds Minimum.
Engine Switch	Off

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## THIS ENGINE RUN IS CONSIDERED COMPLETE WHEN ALL ITEMS IN THIS SECTION HAVE BEEN SUCCESSFULLY COMPLETED. PROCEED TO CHAPTER 5 SECTION 3.

## DETAILED

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#### **SECTION 3: FINAL ITEMS**

1. INSPECT ENGINE FOR ANY FLUID LEAKS:	a. Fuel System. b. Oil System. c. Hydraulic System.	
2. EXTERNALLY INSPECT COMBUSTION CHAMBERS, FLAME PROPAGATION TUBES, AND TURBINE HOUSING FOR:	<ul><li>a. General Condition.</li><li>b. Spot Over Heating.</li><li>c. Distortion or Cracks.</li><li>e. Mounting and Security.</li></ul>	
3. VISUALLY INSPECT DEFUSER, TAIL PIPE EXHAUST NOZZLE AND THERMAL BLANKETS FOR:	a. General Condition. b. Mounting and Security.	
4. REINSTALL AFT FUSELAGE TO CENTER SECTION AND INSPECT:	<ul> <li>a. Torque on Eight (8) Mounting Bolts.</li> <li>b. Hydraulic Connections.</li> <li>c. Electrical Connections.</li> <li>d. Push Pull Tubes Connections.</li> <li>e. Tail Pipe Hangar.</li> </ul>	
*** REI 5. REINSTALL TURTLE BACK FAIRINGS THEN INSPECT FOR:	MOVE AIRCRAFT FROM JACKS *** a. Mounting and Security.	

#### APPROVED AIRCRAFT INSPECTION PROGRAM

6. INSPECT ELEVATOR	a. Proper Operation
FOR:	b. Freedom of Movement.
7. INSPECT ELEVATOR	a. Proper Operation
TRIM TAB FOR:	b. Freedom of Movement.
8. INSPECT RUDDER FOR:	a. Proper Operation b. Freedom of Movement
9. CONNECT BATTERY AND BATTERY ACCESS COVER AND INSPECT FOR:	a. Mounting and Security.

## THIS SECTION IS COMPLETE WHEN ALL ITEMS IN THIS SECTION HAVE BEEN SUCCESSFULLY COMPLETED. PROCEED TO CHAPTER 5 SECTION 4.

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DETAILED

#### **SECTION 4: FINAL ENGINE RUN**

#### Please review this entire procedure prior to attempting an engine start. SAFETY FIRST!

- Ensure that the engine intake and tail pipe is clear of FOD.
- There are not any loose articles in the cockpit that could end up going down the intake.
- The ramp area is free of FOD.
- Ensure everyone on the ramp is briefed not to walk within 15' of the jet intakes or within 100' of the tail pipe while the engine is running.
- Hearing protection is required.
- It is possible to lockout normal braking from the front cockpit. Ensure normal brakes can be applied from the front cockpit before starting.
- One of the leading causes of hot starts is a low battery. Prior to starting, ensure that the battery is fully charged (26VDC MIN) or use an adequate external power source.

The electrical part of the start sequence is controlled automatically by the starting control box as follows:

- Osec. Starter current applied half power (200A)
- 3sec. Ignition on
- 5sec. Starter current applied full power (400A)
- 15sec. Ignition off
  - 17sec. Starter off

Duration of a complete start cycle is  $17 \pm 1.5$  seconds.

#### NOSE COMPARTMENT

Fire Extinguishing	Switch	C	)n
i no Exangaioning		 	

#### **REAR COCKPIT**

Isolation Valve Switch	Off
Fire Extinguisher	

#### **FRONT COCKPIT**

Cabin Dump Valve	Closed
Anti-Ice	Off

Throttle	Idle
Fuel Shutoff Lever	Off
Isolation Valve Switch	Off
Fire Extinguisher	Safety Wired
Pitot Selector	Right
Pitot Heat	Off
Landing Light	Off
Emergency Brakes	On
Electrical Switches	Off
Hydraulic System Pressure	Zero
Hydraulic Accumulator Pressure	100atm.
Emergency Gear and Flap Valves	Safety Wired
Cabin Heat Switch	Automatic
Circuit Breakers	Normal
Cabin Pressure Lever	Off
Battery Switch	On
External Power Light(If External Power is used)	On
Check Voltage	26VDC Min.
Caution and Warning PanelTwo (2) I	lluminated and Test
The engine FUEL P light is on because of low fuel pre-	ssure.
The GEN light should be flashing, indicating the generator is not p	producing current.
Engine Switch	On
Caution and Warning Panel	GEN Only
Fuel Quantity	Checked

EGT	550 Max.
Fuel Pressure	12kg Min.
Oil Pressure	
Oil Temperature	110°C Max.

#### SHUTDOWN CHECK

Electrical Equipment	Off
Secondary Bus Switch	Off
Throttle	Idle, 30sec. Min.
Fuel Shutoff Lever Off	
Timer	Start
Rundown Time 50 Se	conds Minimum.
Engine Switch	Off
Battery Switch	Off
GEN Switch	Off
Emergency Brakes	Off

CHECK ENGINE COMPARTMENT FOR ANOMALIES THEN INSTALL AFT BELLY PAN.

THIS ENGINE RUN IS CONSIDERED COMPLETE WHEN ALL ITEMS IN THIS SECTION HAVE BEEN SUCCESSFULLY COMPLETED.

MAKE LOGBOOK ENTRIES IN ACCORDANCE WITH THE OPERATING LIMITATIONS ISSUED BY THE FAA INDICATING THAT A "DETAILED ENGINE INSPECTION" HAS BEEN COMPELTED.